



THE USE OF NUCLEAR DATA IN THE FIELD OF NUCLEAR FUEL RECYCLING

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AREVA NC

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Recycling BU



Summary



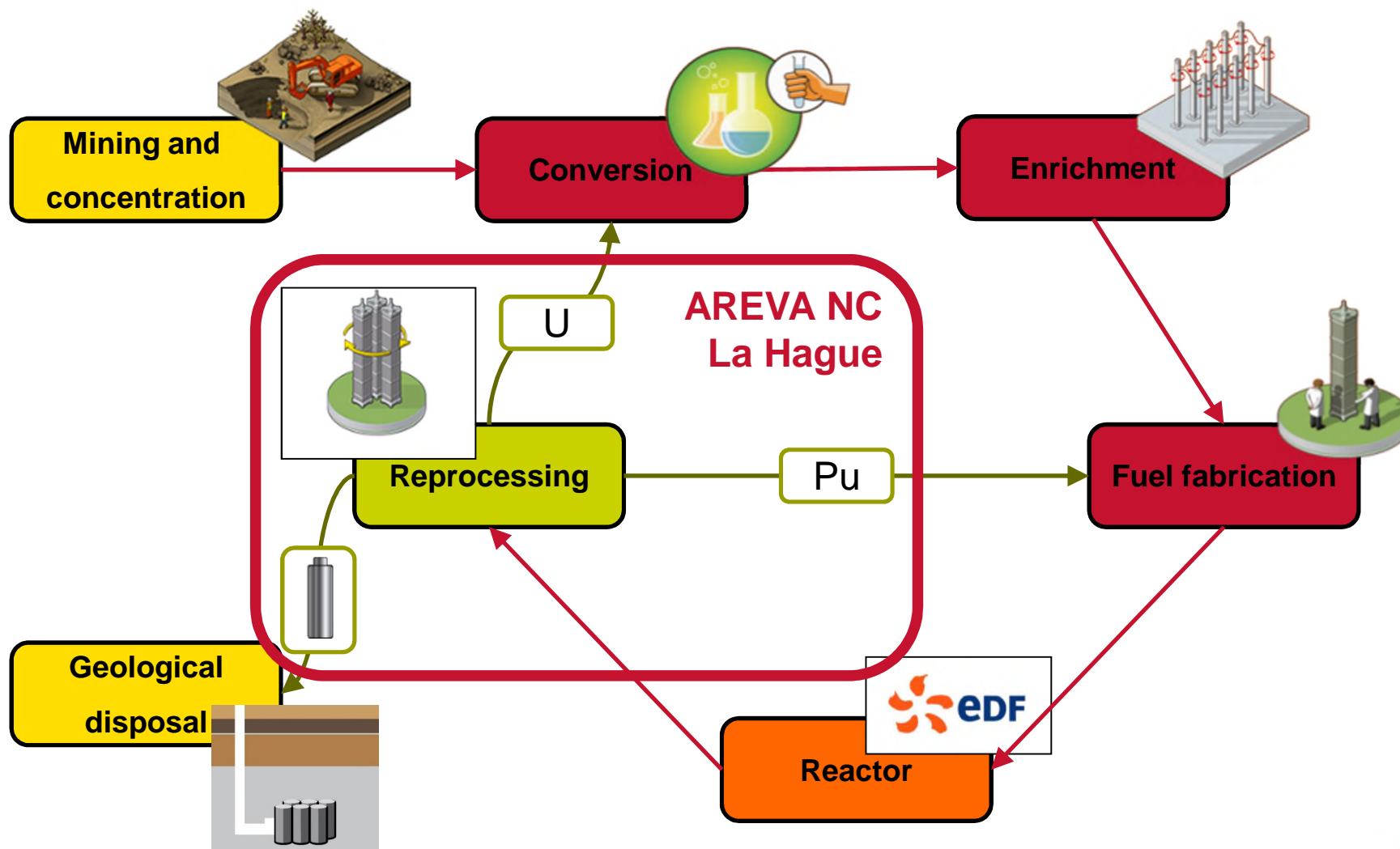
- 1. AREVA NC La Hague reprocessing facility**
- 2. Calculate the inventory of used fuels**
- 3. Prepare, optimize and monitor the process**
- 4. Quantities driving the process, and associated radionuclides of interest**



AREVA NC LA HAGUE

Recycling BU

Nuclear fuel cycle in France



Recycling BU

AREVA NC La Hague reprocessing plant



- ▶ **The La Hague facility allows the separation of products from used fuel assemblies, in order to**
 - ◆ **recycle valuable materials (U, Pu) for energy purposes**
 - ◆ **minimize the amount and radiotoxicity of ultimate waste**
 - ◆ **ensure the high quality of ultimate waste packages for long term storage**

▶ **Context**

- ◆ **first facility running from 1966**
- ◆ **one new facility in 1990, and another one in 1994**
- ◆ **situated close to Cherbourg, in La Hague, France**

Types of fuels



- ▶ Processed and/or to be processed fuels
 - ◆ UOX PWR & BWR
 - ◆ MOX PWR & BWR
 - ◆ URE PWR
 - ◆ UNGG
 - ◆ RTR both French and foreigner
 - ◆ RNR PHENIX
- ▶ Associated range of burn up and enrichment
 - ◆ LWR up to 62 GWd/t (enr. up to 4.55%)
 - ◆ RTR up to 700 GWd/t (enr. up to 93.5%)
- ▶ Cooling time
 - ◆ Reception from 6 months
 - ◆ Processing from 3 years (LWR) or 5 years (RTR)

Reprocessing process (1/2)

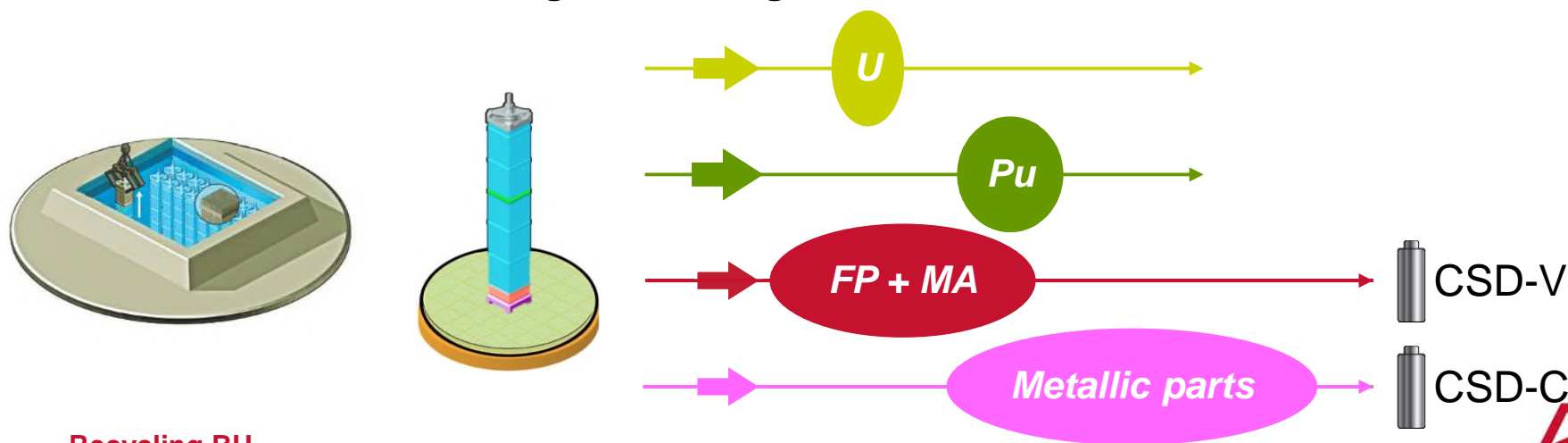
- ▶ Reception and interim storage in pools
- ▶ Shearing and dissolution
- ▶ Metallic parts mechanical separation
- ▶ U/Pu/FP+MA chemical separation
- ▶ Final products :
 - ◆ U, Pu for further energy production
 - ◆ CSD-C, CSD-V for long term storage

CSD-C

Conteneur **S**tandard de **D**échets **C**ompactés
Standard compacted waste container

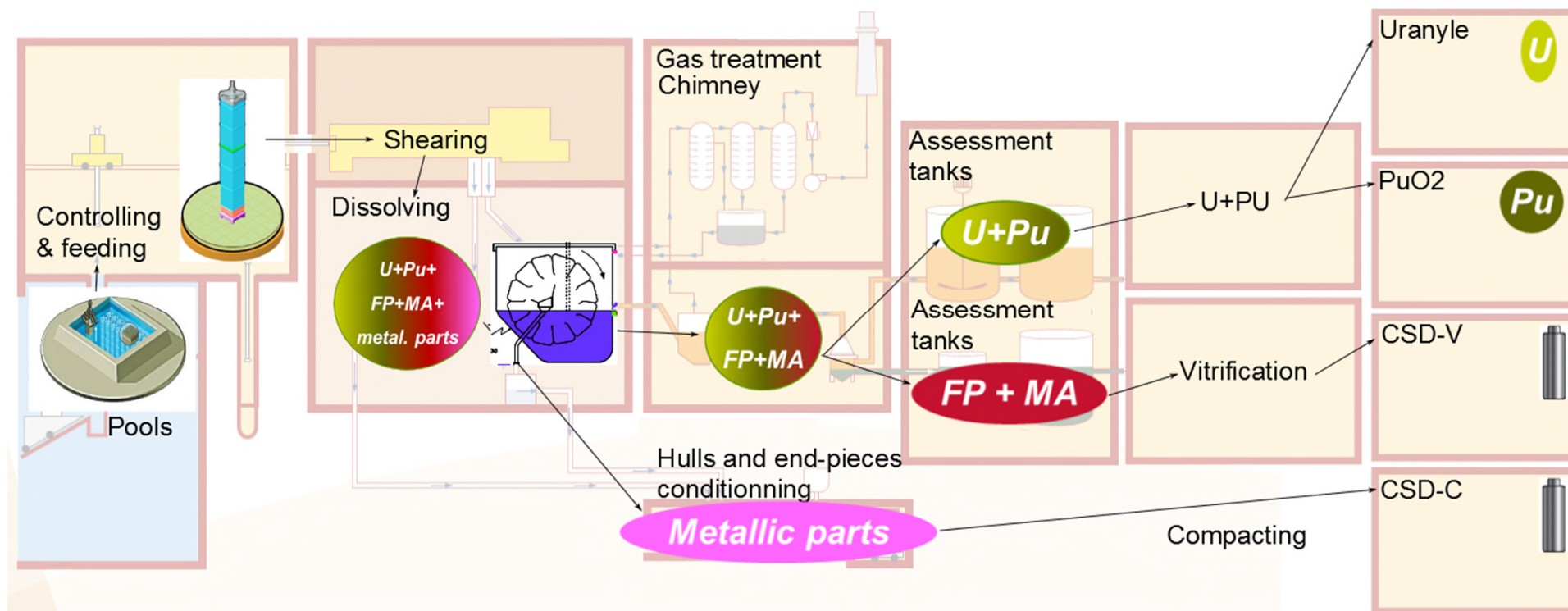
CSD-V

Conteneur **S**tandard de **D**échets **V**itrifiés
Standard vitrified waste container

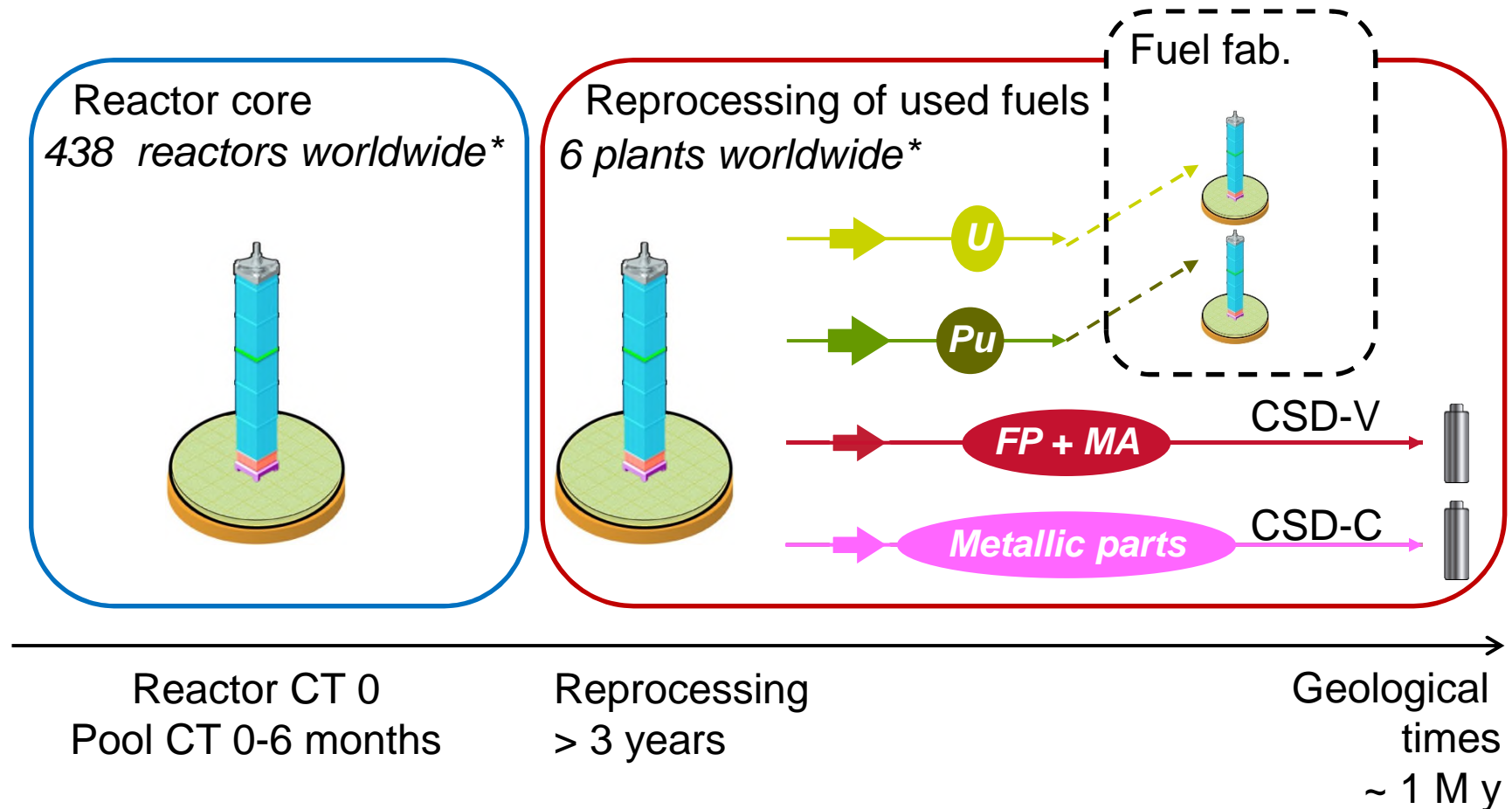


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Reprocessing process (2/2)



Life time of nuclear energy materials





CALCULATE THE INVENTORY OF USED FUELS

Depletion code



► Simplified depletion calculation code

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*Fission yields,
activation reactions
cross-sections,
decay rate, filiation
chains, branching
ratios, ...*

► Provides mass inventory of

- ◆ 109 HNs, 212 FPs, 165 activation products

► Post-processing allows computing

- ◆ decay heat
- ◆ emission spectra
- ◆ ...

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*γ and n emission,
specific thermal power,
(decay energy & half-life)*

► Mainly used for

- ◆ Preparing the reception of used fuel assemblies
- ◆ Optimizing the process beforehand
- ◆ Monitoring the process in-line

► Current version in use with nuclear data from JEFF3.1.1.

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PREPARE, OPTIMIZE AND MONITOR THE PROCESS

Preparing the process



- ▶ Specificity of fuel assembly
 - ◆ anticipating the level of ease for the reprocessing,
 - ◆ anticipating the amount and quality of end-products
- ▶ Capacity to handle and reprocess fuel assembly is checked before reception
 - ◆ based on data provided by the client (history, linear power, initial content, etc.)
 - ◆ and depletion calculation
- ▶ Then, assembly is received, and stored in pool until reprocessing

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Optimizing the process



- ▶ A set of assemblies is scheduled
- ▶ and these need to be given an order of reprocessing
 - ◆ to accommodate all constraints on the facility
 - ◆ and optimize the quality of end products
- ▶ Based on the calculated used fuel inventory



Monitoring the process



- ▶ **Many on-line measurements to ensure smooth-running of the plant**
- ▶ For example, consistency between calculation and real fuel assembly is checked ahead of processing
 - ◆ Relation from measured quantity (eg. ^{134}Cs - ^{137}Cs ratio) to quantity of interest (eg. total burn up) is calculated with correlations from depletion code

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Preparing, optimizing and monitoring the process



- ▶ What are the constraints?
- ▶ What can be optimized?
- ▶ And to what data do these refer?

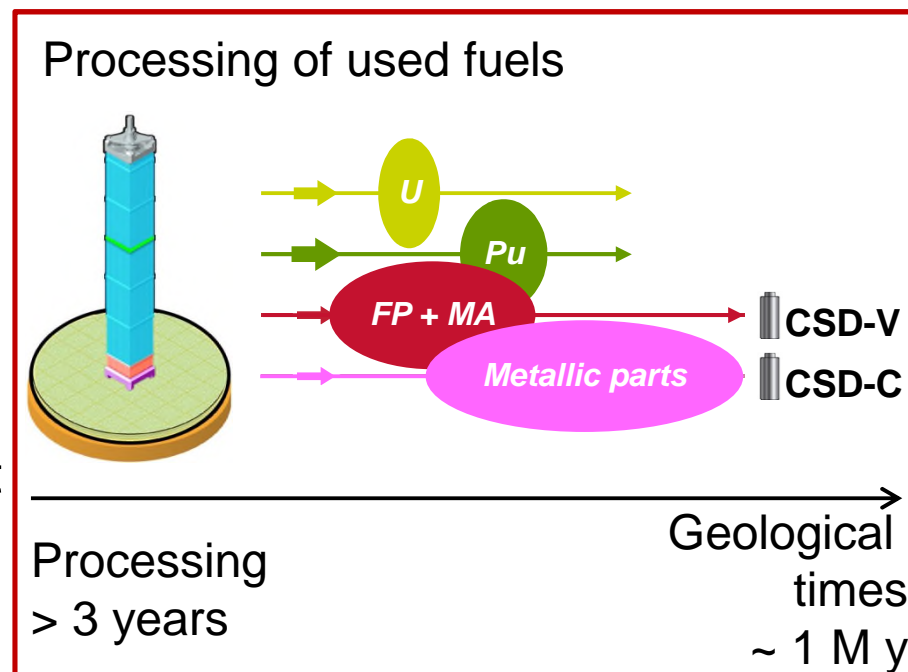


QUANTITIES DRIVING THE PROCESS, AND ASSOCIATED RADIONUCLIDES OF INTEREST

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Quantities driving the process

- ▶ Just as everywhere in the nuclear energy field
 - ◆ Radioprotection
 - ◆ Criticality safety
 - ◆ Decay heat
 - ◆ Gaseous emissions of the plant
- ▶ But with specific features
 - ◆ Separated materials
 - ◆ Long cooling times



Hence, specific expectations on nuclear data

Effect of material separation



► Uranyls

- ◆ Wide range of isotopes $^{232-238}\text{U}$
- ◆ Criticality safety
- ◆ *Eg* radioprotection, only few ppm ^{232}U , yet strong contributor

► Plutonium oxide

- ◆ Wide range of isotopes $^{236-244}\text{Pu}$
- ◆ Criticality safety
- ◆ Decay heat
 - contrib. ~ 5% of full assembly at CT=6 months,
 - becomes 100% for separated PuO_2

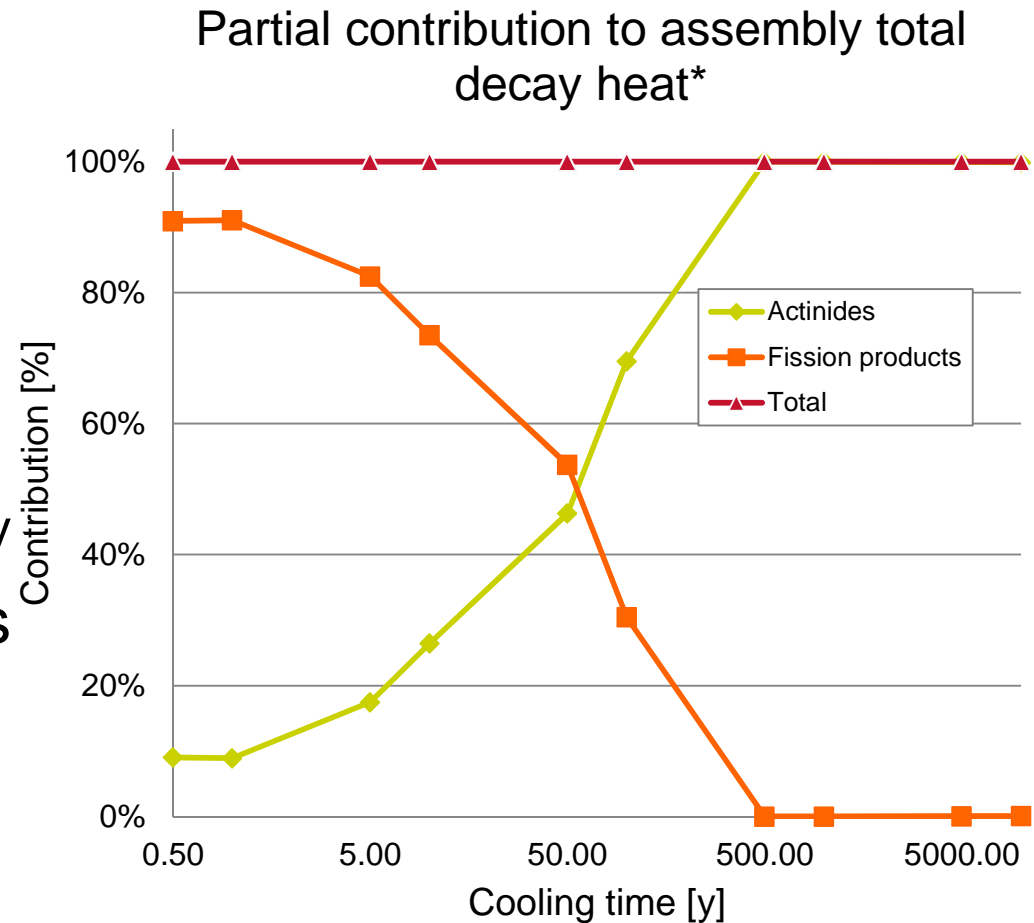
► Also in-between steps : for example, FPs + MAs solution

- ◆ Represents approx. 4% of total assembly mass, yet is responsible for most of its decay heat up to 40 years after last irradiation.
- ◆ And yet, we have solution of exclusively FPs + MAs : high specific heat

Effect of time scale

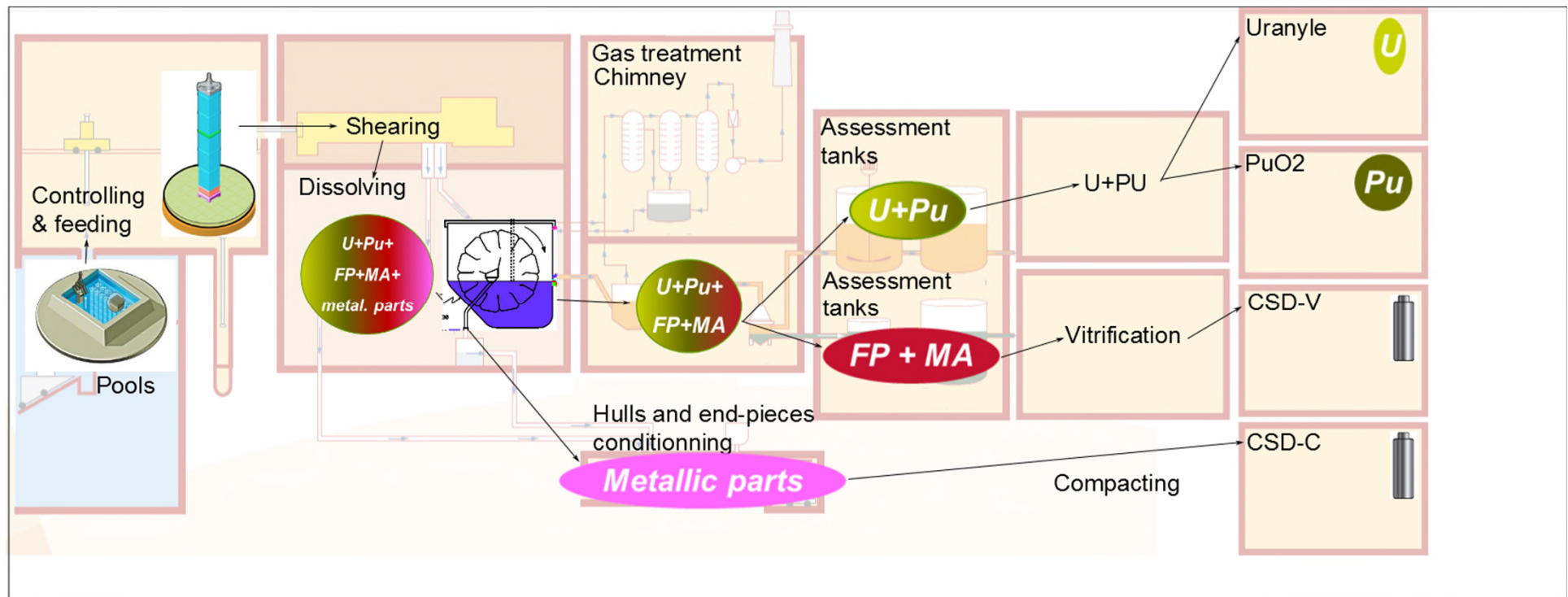


- ▶ Short lived RNs do not come into account
 - ◆ CT > 6 months before reception
 - ◆ CT > 3 years before processing
 - ◆ Final waste containers ~ 1My
- ▶ Yet contribution of actinides becomes prominent at longer times
 - ◆ For radioprotection
 - ◆ And decay heat

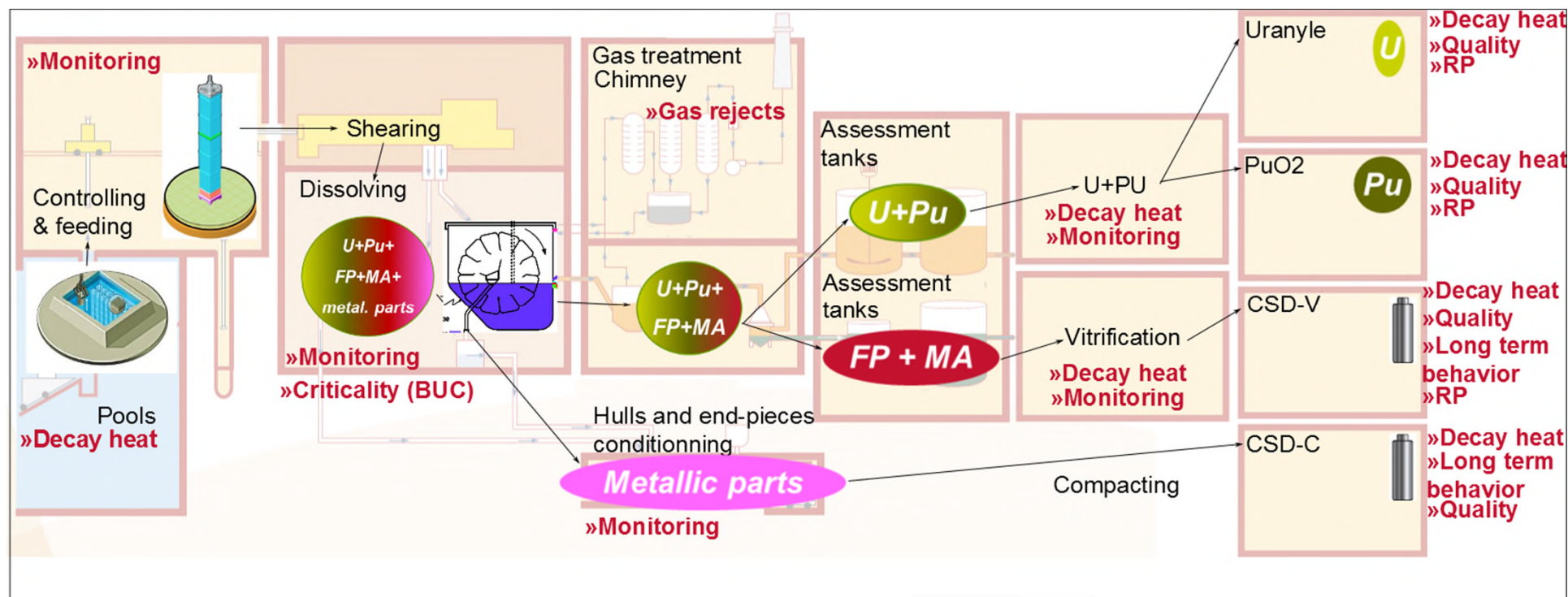


* PWR UOx, $e_f=3.7\%$, BU=45 GWd/t

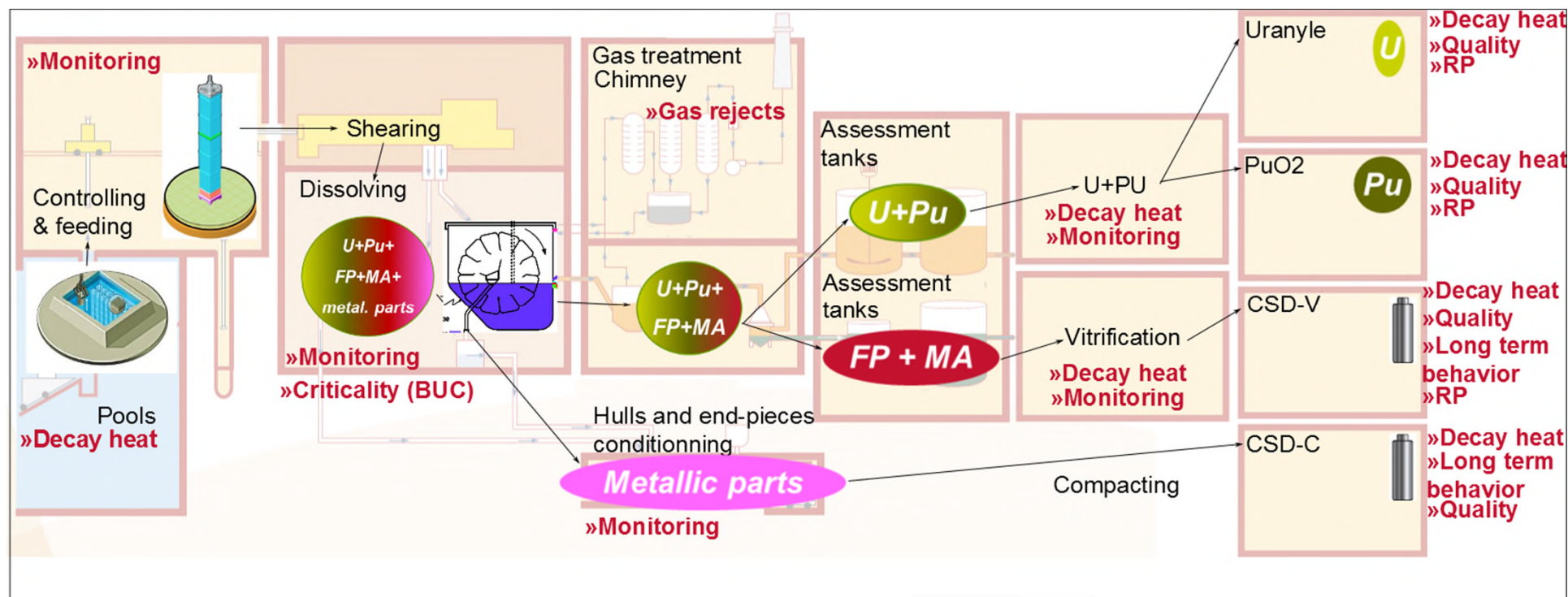
Reprocessing specificities (1/3)



Reprocessing specificities (2/3)



Reprocessing specificities (3/3)



Many RNs of interest

**And calculation of one RN is impacted by all those of its
filiation scheme!**

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Priority list



- ▶ Prioritized according to the importance of their contribution to given physical quantity (specific heat, neutron/alpha emission, etc.)

RN	Cat.	Related topic
$^{137}\text{Cs} / ^{137\text{m}}\text{Ba}$	FP	Process monitoring, decay heat
^{154}Eu	FP + Activ.	Process monitoring
^{244}Cm	HN	Decay heat / Neutron emission

- ▶ In collaboration with CEA, work is under way to identify improvement possibilities for the calculation of these RN
- ▶ cf. contribution A. Rizzo (CEA) (ND2016 - S212)

Summary



- ▶ Fuel processing has its specificities, as compared to other nuclear fields, and even within the field of nuclear energy
- ▶ Mostly due to two reasons
 - ◆ Time scale
 - from 6 months; reception, interim storage
 - to several years; processing, materials separation, sent for re-use
 - to geological time scales; long term storage of final waste
 - ◆ Separation of products
 - Full assembly
 - Uranyte nitrate
 - Plutonium oxide
 - CSD-C (structures)
 - CSD-V (FPs, MAs)
 - And all in-between products
- ▶ Hence, a different point of view on importance of some specific radionuclides
- ▶ Top priority list has been drawn
- ▶ Work under way with CEA, cf. contribution A. Rizzo (S212)



THANK YOU FOR YOUR ATTENTION

AREVA NC La Hague pictures



*Aerial view of
AREVA NC La Hague site*



*Turntable for
plutonium
canisters*



*Tank and rotary
dissolver*



Used fuel storage pool



All pictures : AREVA, Établissement de La Hague Reprocessing Plant, Cherbourg, France
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